

TABLE E.1: Arithmetic Approach to Estimate Learning Curve Effects

<i>n</i> TH UNIT PRODUCED	TIME ESTIMATE IN HOURS FOR THE <i>n</i> TH UNIT
1	200
2	$(200 \times 0.70) = 140$
4	$(140 \times 0.70) = 98$
8	$(98 \times 0.70) = 68.6$
16	$(68.6 \times 0.70) = 48.02$
32	$(48.02 \times 0.70) = 33.614$